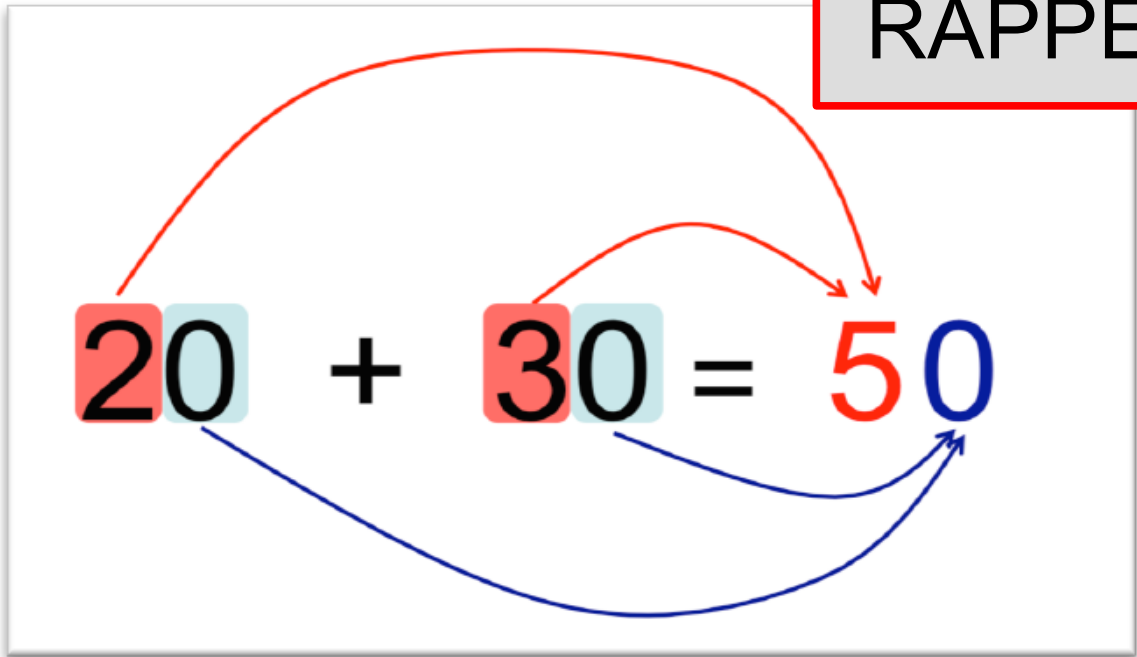


Séance **102**  
L'addition de dizaines en ligne

**RAPPEL**



**Entraîne-toi.**

$10 + 20 = \dots\dots$

$60 + 20 = \dots\dots$

$30 + 20 = \dots\dots$

$50 + 40 = \dots\dots$

$40 + 20 = \dots\dots$

$10 + 10 = \dots\dots$

$10 + 50 = \dots\dots$

$50 + 30 = \dots\dots$